**SYSTEM PROPERTIES**

**Build Volume (cub)** 124.8 x 70.2 x 196 mm (4.9 x 2.8 x 7.7 in)

**Resolution** 1920 x 1080 pixel

**Pixel Pitch** 65 microns (0.0025 in) (390.8 effective PPI)

**Wavelength** 405 nm

**Production Time** 40 minutes to print a plate full of models

**Operating Environment**
- **Temperature** 18-28 °C (64-82 °F)
- **Humidity (RH)** 20-80%

**Electrical**
- **Dimensions (WxDxH)** 100-240 VAC, 50/60 Hz, Single Phase, 4.0A
- **3D Printer coreded** 73.66 x 68.54 x 129.54 cm (29 x 27 x 51 in)
- **Pedestal coreded** 82.55 x 79.375 x 53.246 cm (32.5 x 31.25 x 21.75 in)
- **3D Printer unaunced** 42.6 x 48.9 x 97.1 cm (16.7 x 19.25 x 38.22 in)
- **3D Printer + Pedestal unaunced** 68.1 x 70.4 x 135.6 cm (26.8 x 27.71 x 53.38 in)

**Weight**
- **3D Printer coreded** 59 kg (130 lbs)
- **Pedestal coreded** 26.3 kg (58 lbs)
- **3D Printer unaunced** 34.5 kg (76 lbs)
- **3D Printer + Pedestal unaunced** 54.4 kg (120 lbs)

**Certifications**
- FCC, CE, EMC

**Warranty**
- 12 month manufacturer’s warranty included.
- Extended warranty options available.

**ACCESSORIES**

**LC-3DPrint Box**
- **Load capacity (WxDxH)** 260 x 260 x 195 mm
- **Dimensions (WxDxH)** 61 x 44 x 38 cm
- Full light spectrum: 300-550 nm
- Controlled ambient temperature for optimal curing
- **Weight (unaunced)** 22 kg
- **Electrical** 110V/220V, 50/60 Hz, 2.6A/1.3A

**LC-3DMixer**
- **(for mixing materials, purchase separately)**
- **Dimensions (WxDxH)** 410 x 270 x 100 mm
- **Weight (unaunced)** 4 kg
- **Electrical** 110-240V, 50/60 Hz

**MATERIALS**

**Build Materials**
- Materials specifications are listed on nextdent.com. For specific information about the available resins and colors for the NextDent 5100 please contact your authorized reseller or area sales manager.

**Material Packaging**
- 1kg bottles for manual pour

**SOFTWARE AND NETWORK**

**3D Sprint® Software**
- easy build job set-up, submission and job queue management; automatic part placement and build optimization tools; part nesting capability; part editing tools; automatic support generation; job statistics

**Connectivity**
- 10/100/1000 Ethernet Interface

**Client Hardware Recommendation**
- 3 GHz multiple core processor (2 GHz Intel® or AMD® processor min) with 8 GB RAM or more (4 GB min)
- OpenGL 3.2 and GLSL 1.50 support (OpenGL 2.1 and GLSL 1.20 min)
- 1 GB video RAM or more, 1280 x 1024 (1280 x 960 min)
- Screen resolution or higher
- SSD or 10,000 RPM hard disk drive (minimum requirement of 7 GB of available hard disk space, additional 3 GB free disk space for cache)
- Google Chrome or Internet Explorer 11 (Internet Explorer 9 min)
- Other 3 button mouse with scroll, keyboard, Microsoft® .NET Framework 4.0.1 installed with application

**Client Operating System**
- Windows® 7 and newer (64-bit OS)

**Input File Formats**
- STL, CTL, OBJ, OBJ XL, 2BD, ANF, WRL, 3DS, FBX, IGES, IG5, IG6, STEP, STL and a variety of other formats

**EXPERIENCE YOU CAN COUNT ON**

3D Systems has leveraged its 30 years of 3D printing experience in combination with the leading developer of biocompatible dental 3D printing materials to deliver the NextDent 5100 solution. This complete solution represents industry-defining materials and print innovation, dental domain expertise, and regulatory compliance in all major markets to revolutionize your workflow.

**NOTE** Not all products and materials are available in all countries – please consult your local sales representative for availability.

**Warranty/Disclaimer**
- The performance characteristics of these products may vary according to product application, operating conditions, material combined with, or with end use. 3D Systems makes no warranties of any type, express or implied, including, but not limited to, the warranties of merchantability or fitness for a particular use.

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NextDent® 5100
High-speed dental 3D printer

UNPARALLELED ACCURACY AND PERFORMANCE
Powered by revolutionary Figure 4® 3D printing technology, the NextDent 5100 facilitates high-speed 3D printing for production of dental appliances and sacrificial castings, at a price point that is accessible to virtually all dental facilities. The NextDent 5100 enables dental labs, clinics and production centres to produce dentures, crowns and bridges, models, surgical guides, orthodontic splints, retainers and trays with enhanced speed, precision, efficiency and lower cost.

NEXTDENT DENTAL MATERIALS FOR 3D PRINTING
Combined with a portfolio of 3D unique NextDent 3D printing materials*, the NextDent 5100 addresses multiple dental applications. These materials are offered in a variety of aesthetic colors to closely match patients’ teeth and gums. NextDent 3D printing materials for medical devices are biocompatible and CE certified in accordance with Medical Device Directive 93/42/EEC, listed at FDA, and registered in various other countries.

TRUSTED END-TO-END WORKFLOW
Fully compatible with industry-standard intra-oral scanning and software solutions, the NextDent 5100 delivers more precise results than conventional manual production techniques. Combine the printer with other 3D Systems dental solution components to create a comprehensive and trusted workflow.

**NextDent 3D Printing Materials**
3D Systems’ unique NextDent portfolio of 3D dental printing materials addressing multiple dental applications.

**NextDent C&B Micro Filled Hybrid**
- biocompatible Class I/IIa material for crowns and bridges. Easy to finish and polish, available in 6 shades for perfect blending with existing teeth.

**NextDent Try-In**
- biocompatible Class I material for printing. Try-In devices to check bite registration and occlusion. Available in 3 shades.

**CROWNTEC for NextDent**
- premium biocompatible Class I/IIa material, best in class properties for permanent restorations for crowns, inlays, onlays, veneers, and denture teeth.

**LC-3DPRINTER BOX UV POST-CURING UNIT**
Post-curing is required in order to obtain the final material properties, and is a necessary step to produce a biocompatible end-product with medical device NextDent materials. The LC-3DPrinter Box is a revolutionary UV light box equipped with 12 UV light bulbs strategically placed inside to ensure a product is illuminated from all sides, which results in a quick and uniform curing cycle. Always follow the instructions for use relevant to the corresponding material.

**LC-3DMIXER FROM 3D SYSTEMS**
The LC-3D Mixer keeps your NextDent 3D materials ready for use at any time at an optimum consistency. The LC-3D Mixer is a roller/tilting stirring device for mixing 3D printing materials before pouring in the resin tray of the printer. Print resins must be mixed well, and handshaking is insufficient for highly filled and colored materials. When mixed insufficiently color deviation and print failures may occur.

**3D Sprint**
End-to-end software solution for NextDent 5100 Printing workflows
NextDent 5100 printer uses 3D Sprint, 3D Systems’ advanced software for file preparation, editing, printing and management from a single, easy-to-use interface. This software solution streamlines time to print, improves productivity and reduces printer downtime. 3D Sprint features automated part placement and support generation, and includes optimized workflows for printing stacked arches with one-click set up in the software for printing up to 30 arches in under 2 hours.

*Refer to your NextDent sales professional or NextDent Authorized Partner for NextDent materials available by country for the NextDent 5100 based on regulatory compliance by country.